

Test Report

No.: SHAEC23018037017

Date: Nov 14, 2023

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Client Name: 3M CHINA LIMITED
 Client Address: 222 TIANLIN ROAD, SHANGHAI

Sample Name: 3M Cover tape 2671A
 Model No.: 3M 2671A
 Client Ref. Information: 3M 2671AT

The above sample(s) and information were provided by the client.

SGS Job No.: SHP23-016412
 Sample Receiving Date: Nov 03, 2023
 Testing Period: Nov 03, 2023 ~ Nov 13, 2023
 Test Requested: Select test(s) as requested by the client.
 Test Method(s): Please refer to next page(s).
 Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	Pass
Halogen	See Results
Hexabromocyclododecane (HBCDD)	See Results
Phthalates	See Results
Polyvinyl chloride (PVC)	See Results
Perfluorooctane Sulfonates (PFOS) and its derivatives and Perfluorooctanoic Acid (PFOA) and its salts	See Results

Signed for and on behalf of
 SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Annie Liu

Annie Liu
 Approved Signatory

scan to see the report



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Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A4	SHA23-0180370-0001.C004	Colorless transparent soft solid tape

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) “-“ = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC 62321-6:2015 and IEC 62321-8:2017, analysis was performed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A4
Cadmium(Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybromobiphenyl (PBBs)	1000	mg/kg	-	ND
Monobromobiphenyl (MonoBB)	-	mg/kg	5	ND
Dibromobiphenyl (DiBB)	-	mg/kg	5	ND
Tribromobiphenyl (TriBB)	-	mg/kg	5	ND
Tetrabromobiphenyl (TetraBB)	-	mg/kg	5	ND
Pentabromobiphenyl (PentaBB)	-	mg/kg	5	ND
Hexabromobiphenyl (HexaBB)	-	mg/kg	5	ND
Heptabromobiphenyl (HeptaBB)	-	mg/kg	5	ND
Octabromobiphenyl (OctaBB)	-	mg/kg	5	ND
Nonabromobiphenyl (NonaBB)	-	mg/kg	5	ND
Decabromobiphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether(PBDEs)	1000	mg/kg	-	ND
Monobromodiphenylether (MonoBDE)	-	mg/kg	5	ND
Dibromodiphenylether (DiBDE)	-	mg/kg	5	ND
Tribromodiphenylether (TriBDE)	-	mg/kg	5	ND
Tetrabromodiphenylether (TetraBDE)	-	mg/kg	5	ND
Pentabromodiphenylether (PentaBDE)	-	mg/kg	5	ND
Hexabromodiphenylether (HexaBDE)	-	mg/kg	5	ND
Heptabromodiphenylether (HeptaBDE)	-	mg/kg	5	ND
Octabromodiphenylether (OctaBDE)	-	mg/kg	5	ND
Nonabromodiphenylether (NonaBDE)	-	mg/kg	5	ND
Decabromodiphenylether (DecaBDE)	-	mg/kg	5	ND
Dibutyl Phthalate(DBP)	1000	mg/kg	50	ND
BenzyI Butyl Phthalate(BBP)	1000	mg/kg	50	ND



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Test Item(s)	Limit	Unit(s)	MDL	A4
Bis-(2-ethylhexyl) Phthalate(DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalate(DIBP)	1000	mg/kg	50	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Halogen

Test Method: With reference to EN 14582:2016, analysis was performed by IC.

Test Item(s)	Unit(s)	MDL	A4
Fluorine(F)	mg/kg	20	ND
Chlorine(Cl)	mg/kg	50	ND
Bromine(Br)	mg/kg	50	ND
Iodine(I)	mg/kg	50	ND

Hexabromocyclododecane (HBCDD)

Test Method: With reference to IEC 62321-9:2021, analysis was performed by GC-MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A4
Hexabromocyclododecane (HBCDD)	134237-50-6	mg/kg	20	ND
	/134237-51-7			
	/134237-52-8			
	/25637-99-4			
	/3194-55-6			

Phthalates

Test Method: With reference to IEC 62321-8:2017, analysis was performed by GC-MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A4
Diisononyl Phthalate (DINP)	28553-12-0 /68515-48-0	mg/kg	50	ND
Di-n-Octyl Phthalate(DNOP)	117-84-0	mg/kg	50	ND
Diisodecyl Phthalate (DIDP)	26761-40-0 /68515-49-1	mg/kg	50	ND
Bis(2-methoxyethyl)phthalate(DMEP)	117-82-8	mg/kg	50	ND
Di-n-Hexyl Phthalate(DnHP)	84-75-3	mg/kg	50	ND
Dipentyl Phthalate (DPENP/DnPP)	131-18-0	mg/kg	50	ND

Polyvinyl chloride (PVC)

Test Method: With reference to SGS in house method, analysis was performed by FTIR/HATR.



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Test Item(s)	A4
Polyvinyl chloride (PVC)	Negative

Notes:

(1) Negative=Undetectable, Positive=Detectable

Perfluorooctane Sulfonates (PFOS) and its derivatives and Perfluorooctanoic Acid (PFOA) and its salts

Test Method: With reference to CEN/TS 15968:2010, analysis was performed by HPLC-MS or LC-MS/MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A4
PFOS and its derivatives	-	mg/kg	-	ND
Perfluorooctane Sulfonates (PFOS) and its salts*	1763-23-1	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (N-EtFOA)	4151-50-2	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide (N-MeFOA)	31506-32-8	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido)-ethanol (N-EtFOSE)	1691-99-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido)-ethanol (N-MeFOSE)	24448-09-7	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA)	754-91-6	mg/kg	0.010	ND
Perfluorooctanoic Acid (PFOA) and its salts*	335-67-1	mg/kg	0.010	ND

Notes:

(1) Perfluorooctanoic acid (PFOA) and its salts* including PFOA (CAS No. 335-67-1), APFO (CAS No. 3825-26-1), PFOA-Na (CAS No. 335-95-5), PFOA-K (CAS No. 2395-00-8), PFOA-Ag (CAS No. 335-93-3) and PFOA-F (CAS No. 335-66-0). The result of PFOA is used to represent PFOA and its salts.

(2) Perfluorooctane sulfonates (PFOS) and its salts* including PFOS (CAS No. 1763-23-1), POSF(CAS No. 307-35-7), PFOS-K (CAS No. 2795-39-3), PFOS-NH₄ (CAS No. 29081-56-9), PFOS-N(C₁₀H₂₁)₂(CH₃)₂ (CAS No. 251099-16-8), PFOS-NH₂(C₂H₄OH)₂ (CAS No. 70225-14-8), PFOS-Li (CAS No. 29457-72-5), PFOS-N(C₂H₅)₄ (CAS No. 56773-42-3) and PFOS-Na (CAS No. 4021-47-0). The result of PFOS is used to represent PFOS and its salts.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.



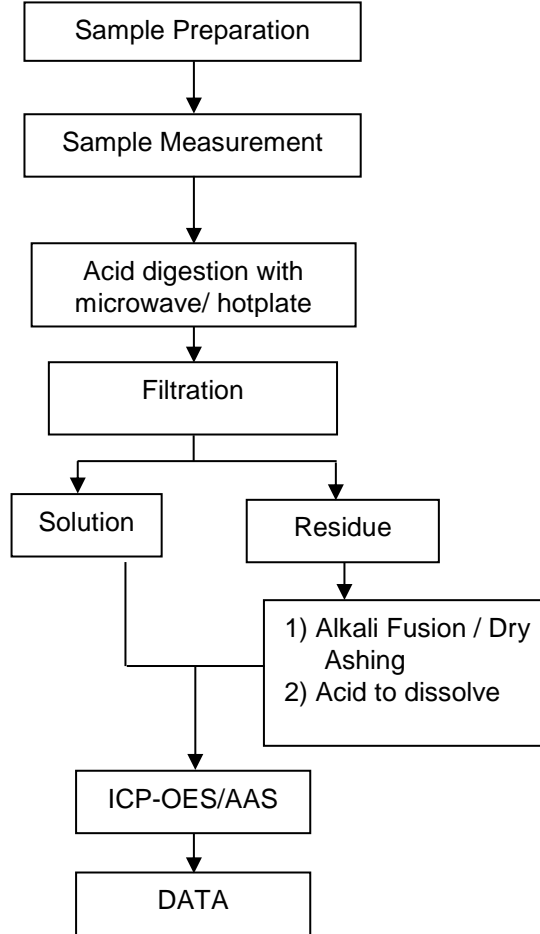
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Elements Testing Flow Chart

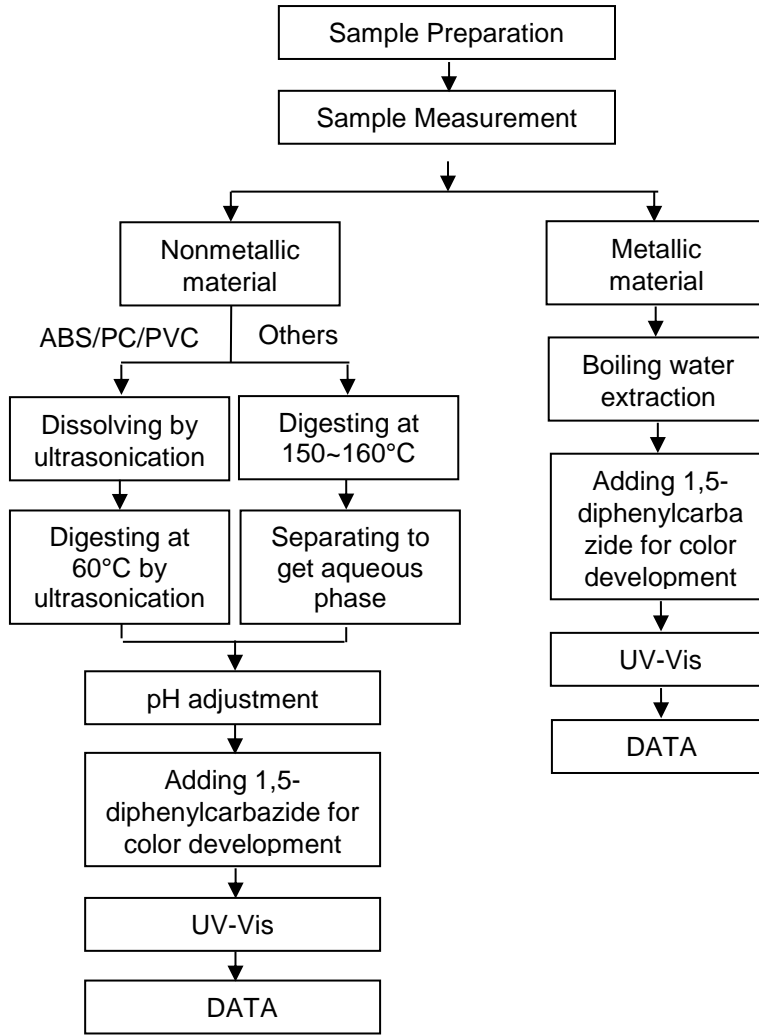
These samples were dissolved totally by pre-conditioning method according to below flow chart.



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Hexavalent Chromium (Cr(VI)) Testing Flow Chart

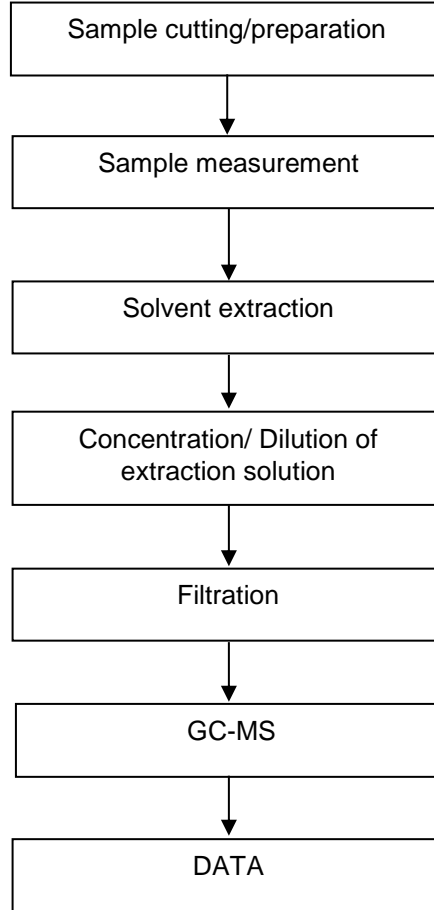


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PBBs/PBDEs Testing Flow Chart



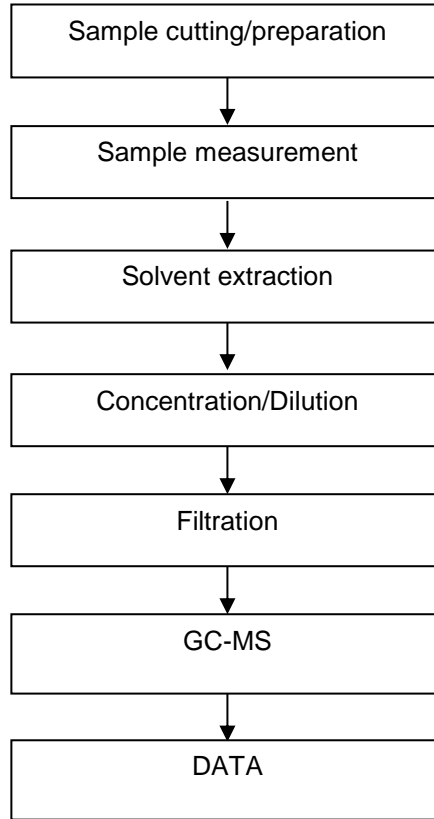
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Phthalates Testing Flow Chart



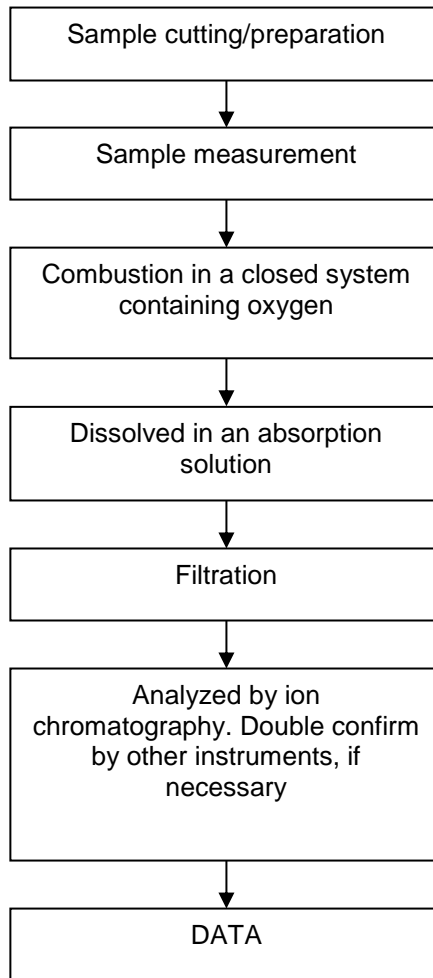
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Halogen Testing Flow Chart



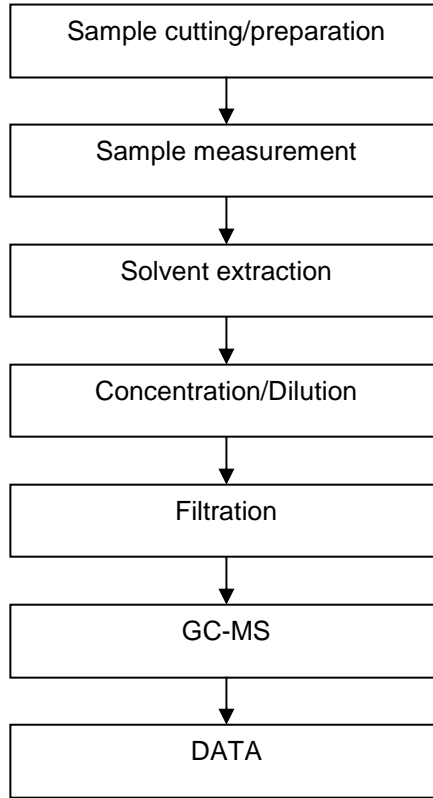
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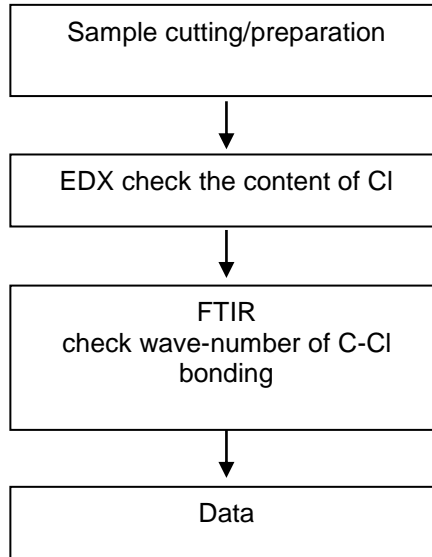
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HBCDD Testing Flow Chart



PVC Testing Flow Chart



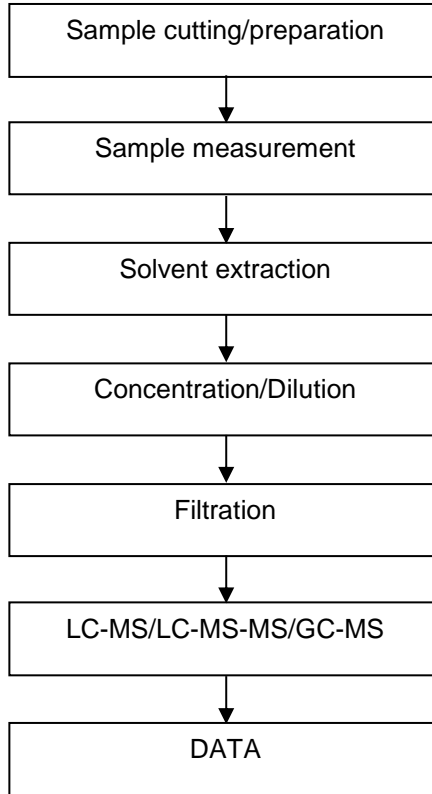
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PFASs/ PFOS/PFOA Testing Flow Chart



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Sample Photo:



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中国·上海·徐汇区宜山路889号3号楼 邮编: 200233 t HL (86-21) 61402594 f HL (86-21) 61156899 e sgs.china@sgs.com